



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-607-511
Job Sheet 168398



Part No: D350-607-511

Job Qty: 5 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/14/17

Job Tracking No:

Due Date: 11/30/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	11/30/17	11/30/17	0.00	0.00	Start Up Container		
140	Packaging	5 pcs	11/30/17	11/30/17	0.00	0.00	Packaging1		
150	QC	5 pcs	11/30/17	11/30/17	0.00	0.00	QC4		
155	DC	5 pcs	11/30/17	11/30/17	0.00	0.00	DC		
160	Packaging	5 pcs	11/30/17	11/30/17	0.00	0.00	Packaging3		
170	QC21-FG	5 Ea	11/30/17	11/30/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4-14A 5026801	100 ✓	203	0	0
	AN4-42A 5026787	20 ✓	45	0	0
	AN6-13A 5026783	10 ✓	31	0	0
	D3501-1 F163863 x35	40 ✓	459 5038-A	0	0
	D3910-3 5026766	10 ✓	58	0	0
	D3910-5 5026776	5 ✓	42	0	0
	D3910-7 5026768	5 ✓	27	0	0
	D3984-50 5026785	10 ✓	100 50264	0	0
	D4148-041 5024347	5 ✓	1	0	0
	D4149-041 5026463 x3	5 ✓	4	0	0
	D4775-041 5026772 x6	10 ✓	502480	0	0
	D4776-3 5012238 x6	10 ✓	125115	0	0
	MS21042L4 5026751	120 ✓	1,400	0	0
	MS21042L6 5026743	10 ✓	226	0	0
	NAS1149F0432P 5000688	200 ✓	893 5030968	0	0
	NAS1149F0663P 5026718	20 ✓	340	0	0
	D4085-3 1X (2Kits) 5027023 ✓				
	5027057 x1 D4713-1 1X (2Kits) 5027724 ✓				

Part Specifications

Specifications could not be found.

5027057 x1 D4713-1 1X (2Kits) 5027724 ✓
M53367-5-0 1X (2Kits) 5027053 ✓
Plex 11/14/17 9:56 AM dart.poulin.mario

5030963

DART
AEROSPACE
S030969



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

**AS350/AS355 Quick Release Basket/Long Cargo Tube
Mounting Provisions, Fits LH/RH**

PART NO:

Revision:

Operation:

Change No:

D350 - 607 - 511

**Start up Operation
CHG007**

**Mfg Date: 01/10/18
Job No: 168398**

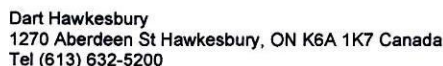
5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
1				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
	1					D4030-041	LONG BASKET ASSY
		1				D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
			1			D4032-041	SHORT BASKET ASSY
1					1	D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1						D4917-300	PLACARD, MAX LOAD
	1				1	D4086-200	PLACARD, MAX LOAD
	1					D4917-315	PLACARD, MAX LOAD
		1			1	D4086-215	PLACARD, MAX LOAD
		1				D4917-320	PLACARD, MAX LOAD
			1		1	D4086-220	PLACARD, MAX LOAD
1	1	1	1	1	1	D4917-332	PLACARD, MAX LOAD
			1			D4085-3	PLACARD, INSTRUCTIONS
				1		D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

PAGE 1 OF 1

Description: QUICK RELEASE BASKET MOUNTING

H:\Forms\Engineer\Approved Eng Online\CHGREC revB



Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: AN4-14A Revision: Bolt														
100	Receive Ea	S026801	168398	60 Ea	0	s014731	Start Up Container		Stock	12/22/2017	Issue Container			
Operation Totals:		1		60	0									
Part Totals:		1		60	0									
Part Number: AN4-42A Revision: Bolt														
100	Receive Ea	S026797	168398	12 Ea	0	s017092	Start Up Container		Stock	12/22/2017	Issue Container			
Operation Totals:		1		12	0									
Part Totals:		1		12	0									
Part Number: AN6-13A Revision: Bolt														
100	Receive Ea	S026793	168398	6 Ea	0	m138409	Start Up Container		Stock	12/22/2017	Issue Container			
Operation Totals:		1		6	0									
Part Totals:		1		6	0									
Part Number: D3501-1 Revision: Bushing														
140	QC21-SA	F163863	168398	19 Ea	0	163863	Start Up Container		Stock	10/5/2017	*			
		S026971	168398	5 Ea	0	164461	Start Up Container		Stock	12/27/2017	Issue Container			
Operation Totals:		2		24	0									
Part Totals:		2		24	0									
Part Number: D350-607-511 Revision: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH														
170	QC21-FG	S030969	168398	1 Ea	0	S030969	FG129		Stock	1/10/2018	Issue Container			
		S031353	168398	1 Ea	0	S030969	FG129		On Truck	1/11/2018	*			
Operation Totals:		2		2	0									
Part Totals:		2		2	0									
Part Number: D3910-3 Revision: Crosstube Lug														
190	QC21-SA	S026766	168398	6 Ea	0	S007889	Start Up Container	Bin	Stock	12/22/2017	Issue Container			
Operation Totals:		1		6	0									
Part Totals:		1		6	0									
Part Number: D3910-5 Revision: Crosstube Lug														
190	QC21-SA	S026776	168398	3 Ea	0	162760	Start Up Container		Stock	12/22/2017	Issue Container			
Operation Totals:		1		3	0									
Part Totals:		1		3	0									
Part Number: D3910-7 Revision: Crosstube Lug														
190	QC21-SA	S026768	168398	3 Ea	0	S007915	Start Up Container	Bin	Stock	12/22/2017	Issue Container			
Operation Totals:		1		3	0									
Part Totals:		1		3	0									
Part Number: D3984-030 Revision: Rubber Extrusion, Crusstube, 3"														
130	QC21-SA	S026785	168398	24 Ea	0	S014811	Start Up Container	Bin	Stock	12/22/2017	Issue Container			
Operation Totals:		1		24	0									
Part Totals:		1		24	0									
Part Number: D4085-3 Revision: Placard														
140	QC21-SA	S027023	168398	3 Ea	0	S023123	Start Up Container		Stock	12/27/2017	Issue Container			
Operation Totals:		1		3	0									
Part Totals:		1		3	0									
Part Number: D4148-041 Revision: Fwd Crosstube Lug Assembly														

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
130	QC21-SA	S021397	168398	3 Ea	0	S021397	Start Up Container	Bin	Stock	12/13/2017	Issue Container			
Operation Totals:		1		3	0									
Part Totals:		1		3	0									
Part Number: D4149-041 Revision: Aft Crosstube Lug Assembly														
130	QC21-SA	S030957	168398	1 Ea	0	S030658	Start Up Container		Stock	1/10/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: D4713-1 Revision: Spacer														
140	QC21-SA	S002077	168398	2 Ea	0	S002077	Start Up Container	Bin	Stock	10/25/2017	Issue Container			
		S027057	168398	1 Ea	0	S002077	Start Up Container	Bin	Stock	12/27/2017	Issue Container			
Operation Totals:		2		3	0									
Part Totals:		2		3	0									
Part Number: D4775-041 Revision: Strut Assembly														
150	QC21-SA	S030963	168398	4 Ea	0	S026617	Start Up Container		Stock	1/10/2018	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: D4776-3 Revision: Skidtube Clevis														
190	QC21-SA	S012238	168398	6 Ea	0	S012238	Start Up Container	Bin	Stock	11/21/2017	Issue Container			
Operation Totals:		1		6	0									
Part Totals:		1		6	0									
Part Number: MS21042L4 Revision: Nut														
100	Receive Ea	S026751	168398	72 Ea	0		Start Up Container		Stock	12/22/2017	Issue Container			
Operation Totals:		1		72	0									
Part Totals:		1		72	0									
Part Number: MS21042L6 Revision: Nut														
100	Receive Ea	S026743	168398	6 Ea	0	M138441	Start Up Container	Bin	Stock	12/22/2017	Issue Container			
Operation Totals:		1		6	0									
Part Totals:		1		6	0									
Part Number: MS3367-5-0 Revision: Tie Wrap														
100	Receive Ea	S027053	168398	3 Ea	0	123164	Start Up Container		Stock	12/27/2017	Issue Container			
Operation Totals:		1		3	0									
Part Totals:		1		3	0									
Part Number: NAS1149F0432P Revision: Washer														
100	Receive Ea	S026728	168398	23 Ea	0	PO038644	Start Up Container		Stock	12/22/2017	Issue Container			
		S030968	168398	97 Ea	0	S000685	Start Up Container		Stock	1/10/2018	Issue Container			
Operation Totals:		2		120	0									
Part Totals:		2		120	0									
Part Number: NAS1149F0663P Revision: Washer														
100	Receive Ea	S026718	168398	12 Ea	0	M137680	Start Up Container		Stock	12/22/2017	Issue Container			
Operation Totals:		1		12	0									
Part Totals:		1		12	0									
Totals:		24		373	0									